

EF系列结构粘接环氧胶膜

EF Series Structural Adhesive Epoxy Film

强度高、韧性好、耐老化、抗疲劳、裁切使用方便等特点！

另有其他种类胶膜，可接受产品定制！

可用于金属、复合材料板-板粘接、预浸料层间粘接、铝蜂窝板芯粘接等。可广泛用于航空、建筑、铁路、体育用品等领域。

**High strength, good toughness, aging resistance, fatigue resistance-
and easy to cut and use, among other features!**

Other types of films and customized products are available!

It can be used for bonding metal, composite materials, board-to-board bonding, prepreg layer bonding, and aluminum honeycomb core bonding. It can be widely used in fields such as aerospace, construction, railway, sports equipment, and more.

PE蓝膜/PE blue film

胶膜/Adhesive film

离型纸/Release paper

无载体胶膜结构

Carrier-free film structure

PE蓝膜/PE blue film

胶膜/Adhesive film

载体/Carrier

胶膜/Adhesive film

离型纸/Release paper

带载体胶膜结构

Carrier film structure

产品类别

Category

无载体纯胶膜；有载体胶膜/Carrier-free film structure; Carrier film structure

细分不同厚度，不同载体/Subdivided into different thicknesses and different carriers

EF系列结构粘接环氧胶膜性能/EF series structural bonding epoxy film performance

产品名称 Product name	种类 Type	克重 (g/m ²) Gram weight (g/m ²)	玻璃化温度 T _g	剪切强度 (MPa) Shear strength (MPa)	90°C剥离强度 90°C peel strength	滚筒剥离强度 N.mm/mm
EF-0110	CF ^[1]	EF-0110: 100	115-120°C	≥ 20	≥ 30	-
EF-0120		EF-0120: 200				-
EF-0130		EF-0130: 300				-
EF-0210	CF ^[1]	EF-0210: 100	115-120°C	≥ 20	≥ 30	-
EF-0220		EF-0220: 200				≥ 25
EF-0230		EF-0230: 300				≥ 30
EF-0310N	C ^[2]	100	115-120°C	≥ 25	≥ 30	-
EF-0320N		200				≥ 40
EF-0330N		300				≥ 50
EF-0410N	C ^[2]	100	115-120°C	≥ 25	≥ 30	-
EF-0420N		200				≥ 60
EF-0430N		300				≥ 80

*注释/Notes

^[1] CF: Carrier-free 无载体胶膜

^[2] C: Carrier带载体胶膜

性能比较

Performance Comparison

四个胶膜系列配方相近, 剪切强度和90度剥离强度标准有胶厚要求, 故四个配方的基本剪切强度和90度剥离强度基本一致;

抗老化及高低温性能也基本一致;

最大区别在于滚筒剥离强度;

影响滚筒剥离的因素: 1) 配方; 2) 胶厚; 3) 载体.

The four film series have similar formulas, and the shear strength and 90-degree peel strength standards have adhesive thickness requirements, so the basic shear strength and 90-degree peel strength of the four formulas are basically the same;

The anti-aging and high and low temperature performance are also basically the same;

The biggest difference is the roller peel strength;

Factors affecting roller peeling: 1) Formula; 2) Adhesive thickness; 3) Carrier.